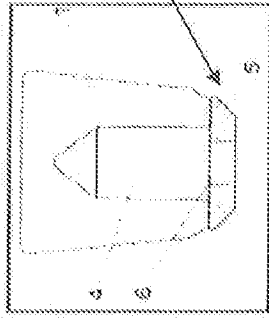
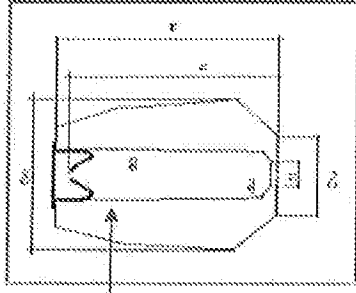


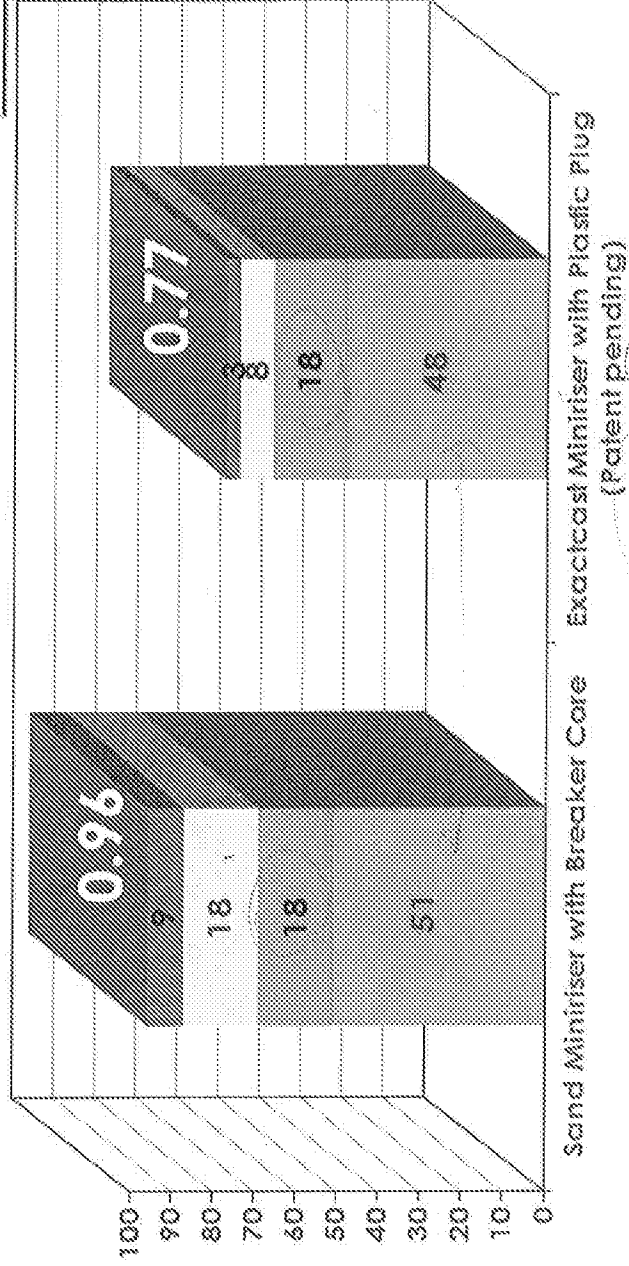
# The Exactcast Miniriser Cost Advantage ASHLAND



Breaker Core



Plastic Plug



RM Cost Production Cost Breaker Core/Plug Assembly

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Purchase of Kemira Recupac - November 21st, 2005 - J. Prat